

# Tutorial: Build your Prmk5 in 3D

## 1. Choose your Prmk5 height

The height of the Prmk5 depends on the maximum infeed or outfeed height. The table below shows the Prmk5 height which belong to the selected maximum infeed or outfeed height. Behind the Prmk5 height you can find the sections you need to build your Prmk5.

All sizes in this document are based on a Prmk5 including Qimarox RollerDrive conveyor.  
Minimum in/ outfeed height is 676mm.

Maximum infeed/ outfeed height (mm)	Prmk5 height (mm)	Bottom section	Mid section	Top section
≤ 2482	2950	1475	None	1475
≤ 2732	3200	1725	None	1475
≤ 2982	3450	1725	None	1725
≤ 3232	3700	1975	None	1725
≤ 3482	3950	1975	None	1975
≤ 3732	4200	1475	1x 1250	1475
≤ 3982	4450	1725	1x 1250	1475
≤ 4232	4700	1725	1x 1250	1725
≤ 4482	4950	1975	1x 1250	1725
≤ 4732	5200	1725	1x 1750	1725
≤ 4982	5450	1975	1x 1750	1725
≤ 5232	5700	1975	1x 1750	1975
≤ 5482	5950	1725	2x 1250	1725
≤ 5732	6200	1975	2x 1250	1725
≤ 5982	6450	1975	2x 1250	1975
≤ 6232	6700	1725	2x 1750	1475
≤ 6482	6950	1725	2x 1750	1725
≤ 6732	7200	1975	2x 1750	1725
≤ 6982	7450	1975	2x 1750	1975
≤ 7232	7700	1975	3x 1250	1975
≤ 7482	7950	1725	1x 1250; 2x 1750	1475
≤ 7732	8200	1475	3x 1750	1475
≤ 7982	8450	1725	3x 1750	1475
≤ 8232	8700	1725	3x 1750	1725
≤ 8482	8950	1975	3x 1750	1725
≤ 8732	9200	1975	3x 1750	1975
≤ 8982	9450	1725	2x 1250; 2x 1750	1725
≤ 9232	9700	1975	2x 1250; 2x 1750	1725
≤ 9482	9950	1475	4x 1750	1475
≤ 9732	10200	1725	4x 1750	1475
≤ 9982	10450	1725	4x 1750	1725

≤ 10232	10700	1975	4x 1750	1725
≤ 10482	10950	1975	4x 1750	1975
≤ 10732	11200	1475	1x 1250; 4x 1750	1475
≤ 10982	11450	1725	1x 1250; 4x 1750	1475
≤ 11232	11700	1475	5x 1750	1475
≤ 11482	11950	1725	5x 1750	1475
≤ 11732	12200	1725	5x 1750	1725
≤ 11982	12450	1975	5x 1750	1725
≤ 12232	12700	1975	5x 1750	1975
≤ 12482	12950	1725	2x 1250; 4x 1750	1725
≤ 12732	13200	1975	2x 1250; 4x 1750	1725
≤ 12982	13450	1475	6x 1750	1475
≤ 13232	13700	1725	6x 1750	1475
≤ 13482	13950	1725	6x 1750	1725
≤ 13732	14200	1975	6x 1750	1725
≤ 13982	14450	1975	6x 1750	1975
≤ 14232	14700	1725	2x 1250; 5x 1750	1725
≤ 14482	14950	1725	1x 1250; 6x 1750	1475
≤ 14732	15200	1475	7x 1750	1475
≤ 14982	15450	1725	7x 1750	1475
≤ 15232	15700	1725	7x 1750	1725
≤ 15482	15950	1975	7x 1750	1725
≤ 15732	16200	1975	7x 1750	1975
≤ 15982	16450	1725	2x 1250; 6x 1750	1725
≤ 16232	16700	1975	2x 1250; 6x 1750	1725
≤ 16482	16950	1475	8x 1750	1475
≤ 16732	17200	1725	8x 1750	1475
≤ 16982	17450	1725	8x 1750	1725
≤ 17232	17700	1975	8x 1750	1725
≤ 17482	17950	1975	8x 1750	1975
≤ 17732	18200	1725	2x 1250; 7x 1750	1725
≤ 17982	18450	1975	2x 1250; 7x 1750	1725
≤ 18232	18700	1475	9x 1750	1475
≤ 18482	18950	1725	9x 1750	1475
≤ 18732	19200	1725	9x 1750	1725
≤ 18982	19450	1975	9x 1750	1725
≤ 19232	19700	1975	9x 1750	1975

Consult Qimarox when your column height exceeds 19550mm.

## 2. Configure your Prmk5

Open the required sections from the previously downloaded zipfiles (see step 1). Place the sections on top of each other. Your Prmk5 is now complete!

