

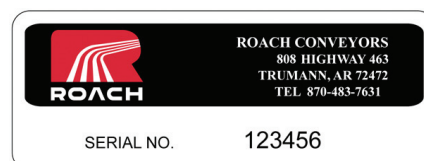
# MODEL 725TB PARTS LIST

| ITEM # | DESCRIPTION                                 |
|--------|---|
| 1      | 725TB End Bed Section                       |
| 2      | Guard Rail Fastener Strap                   |
| 3      | Return Roller Bracket                       |
| 4      | Splice Plate                                |
| 5      | Bed Pan Brace Channel                       |
| 6      | 196S Roller Assembly                        |
| 7      | End Trough Bed                              |
| 8      | Intermediate Trough Bed                     |
| 9      | Box Type Bed                                |
| 10     | 725TB Full Length Bed Assembly              |
| 11     | End Trough Bed                              |
| 12     | 725TB Full Length Center Drive Bed Assembly |
| 13     | 725TB Intermediate Bed Assembly             |
| 14     | Intermediate Bed                            |
| 15     | End Take-up Assembly                        |
| 16     | 5/8" Diameter Take-up Rod                   |
| 17     | 1-3/16" Milled Take-up Bearing RH           |
| 18     | 1-3/16" Milled Take-up Bearing LH           |
| 19     | 5/16" - 18 x 2" Hex Flange HCS              |
| 20     | 5/16" - 18 Nylon Insert Locknut             |
| 21     | 1/4" Flat Washers                           |
| 22     | 5/8" - 11 Hex Nut                           |
| 23     | Safety Pop-out Roller Assembly              |
| 24     | Take-up Bearing Guide                       |
| 25     | Bolt-in Butt Coupling                       |
| 26     | Take-up Bed Joint Mounting Angle            |
| 27     | Idler Pulley Assembly                       |
| 28     | Take-up Plate                               |
| 29     | Bearing Guide Spacer                        |
| 30     | Top Take-up Bearing Guide                   |
| 31     | 5/16" Flat Washer                           |
| 32     | Fixed End Assembly                          |
| 33     | Safety Pop-out Roller Assembly              |
| 34     | Bolt-in Butt Coupling                       |
| 35     | Bearing Take-up Mounting Angle              |
| 36     | Bearing Push Plate                          |
| 37     | Bed Joint Mounting Angle                    |
| 38     | Idler Pulley Assembly                       |
| 39     | Fixed End & Drive Plate Assembly            |
| 40     | 2-Hole Flange Bearing w/ 1-3/16" Bore       |
| 41     | End Drive Assembly                          |
| 42     | Safety Pop-out Roller Assembly              |

| ITEM # | DESCRIPTION                            |
|--------|--|
| 43     | Bolt-in Butt Coupling                  |
| 44     | Bearing Take-up Mounting Angle         |
| 45     | Bearing Push Plate                     |
| 46     | Bed Joint Mounting Angle               |
| 47     | Drive Pulley Assembly                  |
| 48     | Fixed End & Drive Plate Assembly       |
| 49     | 4 Hole Flanged Bearing w/ 1-7/16" Bore |
| 50     | 2.5 Roller Keeper                      |
| 51     | 251S Roller Assembly                   |
| 52     | Belt Guards                            |
| 53     | Snub Roller Belt Guard                 |
| 54     | Center Drive Assembly                  |
| 55     | 2.5 Roller Keeper                      |
| 56     | Center Drive Take-up Bearing Guide     |
| 57     | (Milled) Take-up Bearing Assembly      |
| 58     | 251S Roller Assembly                   |
| 59     | Center Drive Plate Weld Assembly       |
| 60     | Drive Pulley                           |
| 61     | Idler Pulley Assembly                  |
| 62     | Center Drive Belt Guard                |
| 63     | Center Drive Belt Guard                |
| 64     | Frame Crossbrace                       |
| 65     | 4 Hole Flange Bearing w/ 1-15/16" Bore |
| 66     | 3 Hole Flange Bearing w/ 1-3/16" Bore  |
| 67     | Belting Assembly                       |
| 68     | Sidemount Drive Kit                    |
| 69     | Motorbase Stiffener Assembly (1HP+)    |
| 70     | Reducer Push Plate Assembly            |
| 71     | Sidemount Motorbase Plate              |
| 72     | Sidemount Chain Guard Assembly         |
| 73     | End Drive Kit                          |
| 74     | Motorbase Stiffener Assembly           |
| 75     | Chain Guard Mounting Angle             |
| 76     | Reducer Push Plate Assembly            |
| 77     | Underneath Motorbase Plate             |
| 78     | Chain Guard Assembly                   |
| 79     | Center Drive Kit                       |
| 80     | Motorbase Stiffener Assembly (1HP+)    |
| 81     | Reducer Push Plate Assembly            |
| 82     | Underneath Motorbase Plate             |
| 83     | Center Drive Chain Guard Assembly      |

Specify **Unit Serial Number** when ordering replacement parts to ensure proper allocation of components. **Recommended Spare Parts are shown in red.** Charted are item numbers and part descriptions. When ordering use example below.

Example: Need a replacement End Take-up Assembly for a 725TB.  
Part No: SN 123456 - 15 - End Take-up Assembly



# MODEL 725TB END DRIVE, END SIDE MOUNT DRIVE & CENTER DRIVE DRAWINGS

