

MODEL 796RB PARTS LIST

ITEM #	DESCRIPTION	ITEM #	DESCRIPTION
1	796RB Intermediate Bed Section	26	6" Fixed & End Drive Plate (LH/RH)
2	1.9 Roller Keeper	27	Filler Pan
3	Splice Plate	28	4 Hole Flange Bearing w/1-7/16" Bore (BRW04070)
4	196S Roller Assembly	29	4" End Drive Assembly
5	Side Channel (12"-120")	30	Safety Pop-Out Roller Assembly
6	Frame Crossbrace	31	Bearing Take-Up Mounting Angle
7	4" End Take-Up Assembly	32	Bearing Push Plate
8	Take-Up Bearing Assembly	33	Bed Pan Brace (For 27"BF and above)
9	Safety Pop-Out Roller Assembly	34	Bed Joint Mounting Angle
10	4" Take-Up Bearing Guide	35	4" Drive Pulley Assembly
11	Bolt-In Butt Coupling	36	4" Fixed & End Drive Plate (LH/RH)
12	4" Take-Up Bed Joint (Left Hand/Right Hand)	37	Filler Pan
13	4" Take-Up Filler Pan Assembly	38	2 Hole Flange Bearing w/1-3/16" Bore (BRW04014)
14	4" Idler Pulley Assembly	29	6" Drive End Assembly
15	196S Roller Assembly	30	Safety Pop-Out Roller Assembly
16	4" Take-Up Plate (LH/RH)	31	Bearing Take-Up Mounting Angle
17	Bearing Guide Spacer	32	Bearing Push Plate
7	6" End Take-Up Assembly	33	Bed Pan Brace (For 27"BF and above)
8	Take-Up Bearing Assembly	34	Bed Joint Mounting Angle
9	Safety Pop-Out Roller Assembly	35	6" Drive Pulley Assembly
10	6" Take-Up Bearing Guide	36	6" Fixed & End Drive Plate (LH/RH)
11	Bolt-In Butt Coupling	37	Filler Pan
12	6" Take-Up Bed Joint Angle (LH/RH)	38	4 Hole Flange Bearing w/1-7/16" Bore (BRW04070)
13	6" Take-Up Filler Pan Assembly	29	8" End Drive Assembly
14	6" Take-Up Idler Pulley Assembly	30	Safety Pop-Out Roller Assembly
15	—	31	Bearing Take-Up Mounting Angle
16	6" Take-Up Plate (LH/RH)	32	Bed Pan Brace (For 27"BF and above)
17	Bearing Guide Spacer - 5/16" Flat Washer	33	Bearing Push Plate
18	Top take-Up Bearing Guide	34	Bed Joint Mounting Angle
19	4" Fixed End Assembly	35	8" Drive Pulley Assembly
20	Safety Pop-Out Roller Assembly	36	8" Fixed & End Drive Plate (LH/RH)
21	Bearing Take-Up Mtg. Angle	37	Filler Pan
22	Bed Pan Brace (For 27"BF and above)	38	4 Hole Flange Bearing w/1-7/16" Bore (BRW04070)
23	Bearing Push Plate	39	2.5 Roller Keeper
24	Bed Joint Mounting Angle	40	Belt Guard (LH/RH)
25	4" Idler Pulley Assembly	41	Snub Roller Belt Guard
26	4" Fixed & End Drive Plate (LH/RH)	42	251S Roller Assembly
27	Filler Pan	43	196S Tread Roller Assembly
28	2 Hole Flange Bearing w/1-3/16" Bore (BRW04014)	44	4" Center Drive Assembly
19	6" Fixed End Assembly	45	2.5 Roller Keeper
20	safety Pop-Out Roller Assembly	46	Center Drive Take-Up Bearing Guide
21	Bearing Take-Up Mounting Angle	47	Take-Up Bearing Assembly (LH/RH)
22	Bed Pan Brace (For 27"BF and above)	48	251S Roller Assembly
23	Bearing Push Plate	49	4" Center Drive Plate Weld Assembly (LH/RH)
24	Bed Joint Mounting Angle	50	4" Drive Pulley Assembly
25	6" Idler Pulley Assembly		

MODEL 796RB

PARTS LIST CONT. (DRAWINGS ON NEXT PAGE)

ITEM #	DESCRIPTION	ITEM #	DESCRIPTION
51	4" Idler Pulley Assembly	44	12" Center Drive Assembly w/6" or 8" Take-Up Pulley
52	4" Center Drive Belt Guard	45	Bearing Push Plate (LH/RH)
53	4" Center Drive Belt Guard	46	Center Drive Take-Up Bearing Guide
54	Frame Crossbrace	47	Take-Up Bearing Assembly w/1-7/16" Bore (A26253)
55	3 Hole flange Bearing w/1-3/16" Bore (BRW04040)	48	4" Idler Pulley Assembly
44	8" Center Drive Assembly	49	12" Center Drive Plate Weld Assembly (LH/RH)
45	2.5 Roller Keeper	50	12" Drive Pulley
46	Center Drive Take-Up Bearing Guide	51	6" Idler Pulley Assembly
47	Take-Up Bearing Assembly (LH/RH)	52	12" Center Drive Belt Guard
48	251S Roller Assembly	53	12" Center Drive Belt Guard
49	8" Center Drive Plate Weld Assembly (LH/RH)	54	Frame Crossbrace
50	8" Drive Pulley Assembly	55	4 Hole Flange Bearing w/1-15/16" Bore (BRW04080)
51	4" Idler Pulley Assembly	56	3 Hole Flange Bearing w/1-3/16" Bore (BRW04040)
52	8" Center Drive Belt Guard	57	Belting Assembly
53	8" Center Drive Belt Guard	58	Motor
54	Frame Crossbrace	59	Motorbase Stiffener Assembly
55	4 Hole Flange Bearing w/1-7/16" Bore (BRW04070)	60	Reducer Push Plate Assembly
44	12" Center Drive Assembly w/4" Take-Up Pulley	61	Sidemount Motorbase Plate
45	Bearing Push Plate (LH/RH)	62	Sidemount Chain Guard Assembly
46	Center Drive Take-Up Bearing Guide	63	Reducer
47	Take-Up Bearing Assembly (LH/RH)	64	Chain Guard Angle Mount (LH/RH)
48	4" Idler Pulley Assembly	65	Underneath Motorbase Plate
49	12" Center Drive Plate Weld Assembly (LH/RH)	66	Chain Guard Assembly
50	12" Drive Pulley	67	Center Drive Chain Guard Assembly
51	4" Idler Pulley Assembly		
52	12" Center Drive Belt Guard		
53	12" Center Drive Belt Guard		
54	Frame Crossbrace		
55	4 Hole Flange Bearing w/1-15/16" Bore (BRW04080)		
56	3 Hole Flange Bearing w/1-3/16" Bore (BRW04040)		

Specify **Unit Serial Number** when ordering replacement parts to ensure proper allocation of components **Recommended Spare Parts are shown in red**. Charted are item numbers and part descriptions. When ordering use example below.

Example: Need a replacement 6" End Take-up Assembly for a 796RB.
Part No: SN 123456 - 7 - 6" End Take-up Assembly



MODEL 796RB

END DRIVE, END SIDE MOUNT DRIVE & CENTER DRIVE DRAWINGS

