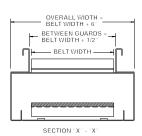
PARTS CONVEYOR





SPECIFICATIONS

BELTING: 3-ply black nitrile belt with 1-1/2" high molded cleats on 12" centers; 1/2" x 1" flat wire mesh belt with 1-1/2" high galv. cleats on 12" centers. NOTE: Units with 6" wide belt not available with wire mesh belt.

DRIVE PULLEY: 4" dia. with 1-3/16" dia. shaft, crowned and fully lagged.

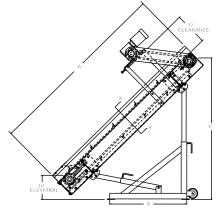
TAIL PULLEY: 4" dia., crowned, with 1-3/16" dia. shaft.

BELT RETURN: Formed steel slide retains belt and cleats inside bed.

BEARINGS: All pulley bearings are precision, heavy duty, lubricated, ball bearing units with cast iron housings.

BELT SPEED: 60 FPM, constant.

BED: 7" deep x 12 ga. one piece formed box-type construction.



TAKE-UP: Screw type unit at tail pulley provides 12" belt take-up.

PORTABLE SUPPORT: 4" dia. casters, tubular construction, adjustable both ends.

GUARD RAILS: 3-1/2" high x 12 ga. formed steel with gate at infeed.

MOTOR DRIVE: 1/3 HP, 230/460/3, 60 cycle, ODP right angle gear motor.

CAPACITY: 330 lbs. total distributed live load at 60 FPM.

ELECTRICAL CONTROLS: Optional.

OPTIONAL EQUIPMENT

DRIVE CLEARANCE: Motor drive may be mounted higher above bed or underneath bed for additional clearance.

FLOOR SUPPORTS: Permanent, adjustable supports available. Consult factory.

BELT SPEED: Constant speed 10 to 60 FPM; DC variable speed; AC inverter variable speed. Other constant or variable speeds available. NOTE: CAPACITY CHANGES WITH SPEED.

MOTORS: Available through 1 HP in TEFC, explosion proof, dirty duty, 115/230/1, 575/3, etc.

ELECTRICAL CONTROLS: Magnetic starter; manual starter; momentary start/stop push button station; mounting and pre-wiring for units 12'-0" long and under; limit switch; photo relay; others available.

NOTE: Minimum parts size of 1/2" cube for nitrile belt, 1" cube for flat wire mesh belt.

| BELT | | | *6" | 8" | 12" | 18" | 24" |
|------|-----|------------|---------------------|-----|-----|-----|-----|
| BED | | | 12" | 12" | 18″ | 24" | 30" |
| "A" | "B" | "C" MAX | UNIT WEIGHTS (lbs.) | | | | |
| 4′ | 18" | 36" | 413 | 417 | 480 | 568 | 618 |
| 6′ | 30" | 56" | 447 | 451 | 515 | 605 | 659 |
| 7′ | 36" | 61" | 465 | 469 | 575 | 626 | 688 |
| 9′ | 48" | 78″ | 502 | 506 | 595 | 665 | 723 |
| 11′ | 60" | 95″ | 539 | 543 | 615 | 704 | 764 |

*NOTE: Units with 6" wide belt not available with wire mesh belt.

